

TPM CIRCLE NO:	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME:	LOSS NO. / STEP								
DEPT: Assembly Shop	RESULT AREA	P	Q	DEF:- A	C	D	S	M	

KAIZEN IDEA SHEET

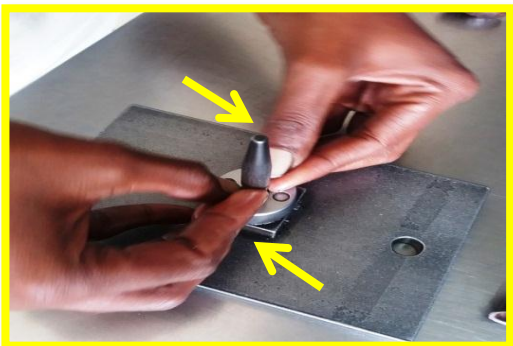
F/IMS/05

CELL: A177 **CELL NAME:** Oil Pump Assem **MACHINE / STAGE:** Circlip fitment **OPERATION:** Shaft & Circlip Fitment

KAIZEN THEME: To avoid chance of hand damage during cipclip fitment stage.

WIDELY/DEEPLY:

PRESENT STATUS: Probability cause of Nails may get damage during circlip fitment stage



BEFORE

IDEA: Make feasible to work with protection to nails in the station.

COUNTERMEASURE : Provided a metallic nail covers to the nails to avoid hand or nail injury during the process.



AFTER

WHY - WHY ANALYSIS :-

Why1: Probability cause of Nails may get damage during circlip fitment stage

Why2: Operator must work in bare hands on the station.

Why3: Not feasible to work with hand gloves in the station.

ROOT CAUSE:- Not feasible to work with hand gloves in the station.

REGISTRATION NO. & DATE: 1306, 10.10.16

REGISTERED BY: Mr. Guru Bassappa

MANAGER'S SIGN: Mr. Chamaraj

RESULT:-



Un safe working

Safe Working

BENCHMARK	-----
TARGET	-----
KAIZEN START	08.10.16
KAIZEN FINISH	09.10.16

TEAM MEMBERS:

Mr. Mallikarjuna
Mr. Murali

BENEFITS:

1. Safety environment.
2. Operator Moral Increase

KAIZEN SUSTENANCE

WHAT TO DO : Always use metallic nail cover

HOW TO DO : During process

FREQUENCY : Always in shift .

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST	LABOUR COST	TOTAL COST
IN RS	IN RS	IN RS
INR 50/-	-----	INR 50/-

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS
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No scope in P 14